SOLAPUR UNIVERSITY,

SOLAPUR

SCHOOL OF CHEMICAL SCIENCES

M. Sc. II, Sem.-III & IV INDUSTRIAL CHEMISTRY SYLLABUS

(Choice Based Credit System-CBCS)

(w.e.f. June, 2016)

SOLAPUR UNIVERSITY, SOLAPUR

M. Sc. II, INDUSTRIAL CHEMISTRY COURSE SYLLABUS

CHOICE BASED CREDIT SYSTEM (CBCS) (w.e.f. June 2016)

A two-year duration M. Sc. Industrial Chemistry course syllabus has been prepared

as per the CBCS semester system. M. Sc. II, SEM-III & SEM-IV Organic Chemistry syllabus

will be implemented from June 2016. The syllabus has been prepared taking into consideration

the syllabi of other Universities, SET, NET, UGC guidelines, and the specific inputs of the

Expert Committee Members.

General Structure of the Course:

The course will be of four semesters spread over two academic years. Each semester will

have four theory papers of 70 marks for university external examination and 30 marks for

internal examination for each semester and two practical of 70 marks, 30 marks for internal

practical. The distribution of marks is mention below

Theory Paper (Semester exam), 16 X 70+30 marks

1600 marks

Practical's (semester end exam.), 8 X 70+30 marks

800 marks

Tutorials for each semester, 4 X 25

100 marks

Total: 2500 marks

Ratio of marks (Theory: Practical): (73:27)

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Semester	Code	Title of the Paper Hard core	Semester exam			L	Т	P	Credits
M.Sc. Ind-I			Theory	IA	Tota l				
	HCT-101	Inorganic Chemistry -I	70	30	100	4		-	4
	HCT-102	Organic Chemistry -I	70	30	100	4		-	4
	HCT-103	Physical Chemistry -I	70	30	100	4		-	4
		Soft Core (Any one)							
	SCT-104A	Analytical Chemistry -I	70	30	100	4		0	4
	SCT-104B	Chemistry in Life Sciences	70	30	100	4		0	4
	T-1	Tutorial					1		1
		Practical							
	HCT- I	Practical HCP 1.1	35	15	50	-	-	2	6
	НСР- І	Practical HCP 1.2	35	15	50	-	-	2	U
	HCP-II	Practical HCP 1.3	35	15	50	-	-	2	
	a an vi	Soft core (Any one)		4 -	. .				
	SCP-IIA	Practical SCP1.1	35	15	50	-	-	2	2
	SCP-IIB	Practical SCP1.2	35	15	50	-	-	2	
		Total for first samestar	420	10	<u> </u>				25
		Total for first semester	420	18 0	600				25
M.Sc.		Hard core							
Ind-II						ļ .			
	HCT-201	Inorganic Chemistry -II	70	30	100	4		-	4
	HCT-202	Organic Chemistry -II	70	30	100	4		-	4
		Soft core (Any one)							
	SCT-203A	Physical Chemistry -II	70	30	100	4		-	4
	SCT-203B	Green Chemistry	70	30	100	4		-	
		Open elective (Any one)							
	OET-204A	Medicinal Chemistry	70	30	100	4		-	4
	OET-204B	Instrumental methods of	70	30	100	4		-	
		analysis							
	T-2	Tutorial					1		1
		Practical							
	HCP- III	Practical HCP 2.1	35	15	50	-	-	2	4
	HCP-III	Practical HCP 2.2	35	15	50	-	-	2	
		Soft core (Any one)							
	SCP-IVA	Practical SCP2.1	35	15	50	-	-	2	-
	SCP-IVB	Practical SCP2.2	35	15	50	-	-	2	2
	OED WG	Open elective (Any one)	2.5	1.7	<i></i>			_	
	OEP-IVC	Practical OEP2.1	35	15	50	-	-	2	2
	OEP-IVD	Practical OEP2.2	35	15	50	-	-	2	25
		Total for second semester	420	180	600				25

M.Sc. Ind-III		Hard core							
111u-111	HCT-301	Unit operations of	70	30	100	4			
	1101-301	chemical Engineering	70	30	100	4		-	4
	HCT-302	Unit processes in	70	30	100	4		_	
	1101-302	Chemical Technology	70	30	100	7		_	4
		Soft core (Any one)							
	SCT-303A	Instrumental Analysis	70	30	100	4	1	_	
	SCT-303B	Advanced Topics in	70	30	100	4		_	4
		Industrial Chemistry-I							
		Open elective (Any one)							
	OET-304A	Advanced Topics in	70	30	100	4		-	
		Industrial Chemistry-II							4
	OET-304B	Advanced Organic	70	30	100	4		-	4
		Chemistry-I							
	T-3	Tutorial					1		1
		Practical							
	HCP- VA	Practical HCP 3.1	35	15	50	-	-	2	2
	HCP-VB	Practical HCP 3.2	35	15	50	-	-	2	2
	SCP -VIA	Practical SCP 3.1	35	15	50	-	-	2	2
		Open elective (Any one)							
	OEP-VIB	Practical OEP3.1	35	15	50	-	-	2	2
	OEP-VIC	Practical OEP3.2	35	15	50	-	-	2	2
		Total for third semester	420	180	600				25
M.Sc. Ind-IV		Hard core							
	HCT-401	Chemical Industries	70	30	100	4		-	4
	HCT-402	Pollution Monitoring and Control	70	30	100	4		-	4
	HCT-403	Nanotechnology and Instrumental Analysis	70	30	100	4	1	-	4
		Soft core (Any one)						-	4
	SCT-404A	Industrial Management and Material Balance	70	30	100	4		ı	
	SCT-404B	Chemical Industries-II	70	30	100	4		1	
	T-4	Tutorial					1		1
		Practical							
	HCP -VIIA	Practical HCP 4.1	35	15	50	-	-	2	2
	HCP- VIIB	Practical HCP 3.2	35	15	50	-	-	2	2
	SCP- VIIIA	Practical SCP 3.1	35	15	50	-	-	2	2
	HCMP-VIIIB	Major Project	35	15	50	-	-	2	2
		Total for four semester	420	180	600				25

Total 100

L = Lecture T = Tutorials P = Practical
4 Credits of Theory = 4 Hours of teaching per week
2 Credit of Practical = 4 hours per week
HCT = Hard core theory
SCT = Soft core theory
HCP = Hard core practical
SCP = Soft core practical
OET = Open elective theory
OEP = Open elective practical
HCMP = Hard core main project

Nature of Examination:

Each semester will have theory external examination for four papers each of 70 marks (2.5 hrs. duration). The practical examination for Semesters I to IV shall conduct at the end of each Semester. Students shall bring duly certified copy of laboratory record at the time of practical examination.

Practical Examination of M. Sc. II

The practical examination will be of 3 days for each semester.

Practical experiments: 60

Oral 05

Journal: 05

Project work / In-plant training Report:60**+10 marks for presentation

** The valuation of project/ In plant training report will be done by both external and internal examiners at the time of examination. While, Valuation of Tutorials will be done in each semester by the teaching faculty involved in Industrial chemistry course.

Nature of question paper (M. Sc. II):

Time: 2.5 hours Maxi Marks 70

Instructions

- 1. Attempt 05 questions.
- 2. Section I (question 1) is compulsory
- 3. Attempt any two questions from section II and any two questions from section III.
- 4. Answers to all 05 questions (from section I, II, III) should be written in the one and the same answer book.
- 5. All questions carry equal marks.
- 6. Figures to the right indicate full marks.
- 7. Log table and calculator are allowed.

Question Paper Section I

Marks 14 (1 x 14)

Q 1. Answer the following (14 sub-questions)

d) -----

Multiple choice / fill in the blanks / define the term / True False, predict the product, etc. Sub-questions (i) to (xiv) **Section II** Q 2. a) - --- ----Marks 07 b) - - - - - - -Marks 07 Q 3. a) - --- ----Marks 07 b) - - - - - - -Marks 07 a) - --- ----Q 4. Marks 07 b) - - - - - - - -Marks 07 **Section III** a) - ---Q 5. Marks 05 b) - - - - - - - -Marks 05 c) - - - - - - - -Marks 04 O 6. a) - --- ----Marks 05 b) - - - - - - -Marks 05 c) - - - - - - - -Marks 04 Marks 14 Q 7. Write short notes on (any three) a) ----b) ----c) -----

N.B. In sections II and III, the sub-questions (a, b, and c) in a given question should be from different topics of the syllabus.

At least 25 % questions should be problem oriented, wherever possible, in view to train students for the SET/NET/GATE and other competitive examinations. These questions should test the understanding of candidate rather than the memory. The question paper should cover all the Units included in the syllabus of the respective paper.

HCT – 301 Unit operations of Chemical Engineering

Credits-04 60 hr

Unit I:

A) Heat Exchangers

Introduction; Shell and Tube Heat Exchanger, Shell side and tube side passes; Classification of Shell and Tube Heat Exchangers-Fixed tube sheet heat exchanger, Fixed tube sheet 1-2 heat exchanger, Internal floating head heat exchanger, U-tube heat Exchanger, Kettle Reboiler.

B) Evaporation

Introduction; Types of evaporators-Jacketed, Horizontal and Vertical tube evaporators, forced Circulation evaporation; Effect of various parameters on Evaporation; Multiple effect evaporators and its Economy.

Unit II:

A) Distillation

Introduction; Boiling and Distillation; Vapor liquid equilibria; Azeotropic mixture; Flash/Equilibrium distillation; Steam distillation; Vacuum distillation; Extractive distillation; Batch and Continuous distillation; Equipment and working of Rectifier/Fractionating column-Bubble cap plate, Sieve-plate, Valve plate, Downcomers.

B) Extraction

Introduction; Selection of solvent for Extraction; Extraction with agitation and its Equipments-Mixer Settler, Spray column, packed column, Sieve column, Rotating disc Contactor, pulse column; Extraction with reflux.

C) Leaching

Introduction; solid liquid leaching- Batch plant for extraction of oil from seed, Bollman extractor, Rotocel extractor; continuous leaching Equipments-Dorr Agitator, Dorr thickener, Continuous counter- current extraction.

Unit III:

A) Filtration

Introduction; Principles of cake filtration; Types of filtration-Constant rate, Constant pressure filtration; Filter aids; washing filter cake; Filtration Equipment – centrifugal filtration, Rotary drum filter.

B) Crystallization

Introduction; Supersaturation, Methods of supersaturation, The Miers supersaturation theory and its limitation; Nucleation, Homogeneous Nucleation; crystal growth; Caking of crystal; Crystal hydrates and Solvates; Deliquescence and Hygroscopicity; Efflorescence; crystallization equipment-Agitated tank crystallizer, Swenson -walker crystallizer, vacuum crystallizer, Oslo cooling crystallizer.

Unit IV:

A) Crushing, Grinding, Drying and Mixing

Equipment for crushing-Blake Jaw crusher, Gyratory crusher; Equipment for grinding – Hammer mill, Revolving mill, Ball mill; Equipment for drying processes-Tray, Tunnels, Drum, Rotary, and Spray driers, Equipment for mixing processes-propeller, turbines.

B) Mechanical Separation and Beneficiation

Introduction; Screening sieves- equipment and use, Removal of solid from gases-Cyclone, Hydrocyclone, Dust filters- electrostatic dust precipitators, colloidal particles and their removal- scrubbers.

Reference Book:

- 1. F.A. Henglein: Chemical Technology (Pergamon)
- 2. J.M. Coulson, J.F. Richardson,: Chemical Engineering Vol I, II,III (Pergamon)
- 3. R.N. Shreve: The Chemical Process industry (MGH)
- 4. W.L. Badger and J.T. Bandchero: Introduction to Chemical Engineering (MGH).
- 5. O.A. Hougen, K.M. Watson and R.A. Ragetz: Chemical Process Principle Vol I II (JW).
- 6. Prakash G. More, Comprehensive Industrial Chemistry, Pragati prakashan, Meerut

(Uttar Pradesh)

HCT – 302 Unit Processes in Chemical Technology

Credits-04 60hr

Unit I: Nitration 15hr

Introduction; Nitrating agents, Aromatic nitration, Thermodynamics of Nitrations; Heat of Nitration; Process equipment for technical nitration; Mixed acid for nitration- Acid processing, Mixed acid composition, D.V.S. Calculation, Relation between D.V.S. and Stablity of Nitrator Charge; Typical industrial Nitration process (Nitrobenzene, and α -Nitronaphthalene)

Unit II: Sulphonation

15hr

Introduction; Sulphonating agents and their applications; Thermodynamics of sulfonation; The Desulphlonation Reaction – General consideration, Sepaeration of isomers, Raw material and waste Recovery; working -up procedures; Industrial equipments and Techniques-Material of construction, Commercial Sulfonation Methods; Technical preparation of Sulfonates - Aromatic Sulfonates (The mono sulfonation of Benzene, Anthraquinome -1- Sulfonates).

Unit III: A) Halogenation

15hr

Introduction; Chlorination of cycloparaffins; Preparation of Ethylene dichloride; Design and construction of Equipment for Halogenation; Technical Halogenations - Manufacturing processes for monochloroacetic acid, Chloral, Monochlorobenzene, and Vinyl chloride (Ethylene and Acetylene).

Unit III: B) Esterification

Introduction; Esterification by organic acid; Esterification of carboxylic acid Derivative; Ester by addition to unsaturated system; Manufacture of ethyl acetate, Vinyl acetate, Cellulose acetate.

Unit IV: A) Polymerization

15hr

Introduction; Chemistry of polymerization reactions; Methods of polymerization, polymerization kinetics; Industrially importance polymerization and polymers: Phenolic, urea and melamine and alkyl resins, Polyamides, Polyesters, Epoxy resins, Polyethylene, Polyproylene, Vinyl polymers, Polystyrene, Acrylonitrile polymers.

Unit IV: B) Oxidation

Introduction; Types of oxidative reactions; Liquid phase oxidation with oxygen-Acetaldehyde to Acetic acid, Vapour phase oxidation aliphatic compound- oxidation of Methanol.

Reference Books

- 1. P.H.Groggins: Unit processes in organic synthesis (MGH)
- 2. F.A.Henglein: Chemical Technology (Perga mon)
- 3. M.G.Rao & M. Sitting: Outlines of Chemical Technology (EWP)
- 4. Clausen, Mattson: Principle of Industrial Chemistry
- 5. F.A. Lowenheim & M.K. Moran: Industrial Chemicals
- 6. Kirks & others: Encyclopedia of Chemical Technology
- 7. Kent: Riegels Industrial Chemistry (N-R)
- 8. Prakash G. More, Comprehensive Industrial Chemistry, Pragati Prakashan, Meerut (Uttar Pradesh)
- 9. S.D.Shukla & G.N.Pandey: A text book of Chemical Technology Vol. II
- 10. J.K.Stille: Industrial Organic Chemistry (PH)
- 11. Billmayer: A text book of Polymer Science

SCT -303A Instrumental Analysis

Credits-04 60 hr

Unit I:

A) IR Spectroscopy

15hr

Only Review of vibrational frequencies of alkanes; alkenes; alkynes; aromatic compounds; alcohols; ethers; phenols and amines, carbonyl compounds such as ketones; aldehydes; esters; amides; acids; anhydrides; Carboxylic acid and conjugated carbonyl compounds etc; Finger print Region.

B)Mass spectrometry

Theory; instrumentation- various methods of ionization -SIMS, FAB, MALDI, magnetic analyzer, ion cyclotron analyzer, quadruple mass filter, time of flight (TOF)]. Importance of HRMS; Types of ion produced-molecular ion, base ion/peak, heavier isotope peak; Fragmentation – A general View, Gas chromatography-mass spectrophotometer.

Unit II:

¹H NMR 15hr

Brief Review of basic principle; Chemical Shift; Factors affecting chemical shifts (inductive, resonance and anisotropic effect with examples), chemical shift of different types of protons (alkane, alkene, alkyne and allene), aromatic protons and effect of substituent, different types of spin coupling; First order analysis of spectra, Spin coupling- different spin systems (AB, AM, AX, ABX/AMX spin systems with examples), Factors affecting coupling constants (dihedral angle, Karplus equation-graph, electronegativity, bond order, hybridization, bond angle with examples), Effect of high field NMR for simplification of spectra; Shift reagents; Spin decoupling and Nuclear Overhauser effect with examples.

Unit III:

A) ¹³C NMR 15hr

off-resonance technique; Factors affecting chemical shifts, analogy with H NMR; Effect of substituents on chemical shifts; Different types of carbons (alkene, alkyne and allene), Chemical shift of aromatic carbons, carbonyl, nitrile, oxime carbons. Calculations of chemical shift of Alkane only.

B) Two dimensional (2D)

Principle and pulse technique, DEPT with 3 different angles, H-H COSY, H-13C COSY (HETCOR, HMQC, HMBC, HSQC), interpretation of 2D spectra and examples.

Simpler structure elucidation with IR, ¹H NMR

Unit IV:

A) Electro Analytical Techniques/Sensor

15hr

Sensors; Electro analytical sensors, Sensors electrode- Metal electrode sensors, Membrane electrode- pH Sensor, Liquid membrane ,Crystalline membrane, Gas sensing, Biomembrane/Enzyme electode; Ionic conductors- Zircona, Tin oxide, Zinc oxide, Titania

B) Nephlometry and Turbidometry

Introduction; Principle; Turbidimetry and Nepelometry- Instrumentation and Applications.

Books Recommended:

- 1. Introduction to Spectroscopy D. L. Pavia, G.M. Lampman, G. S. Kriz, 3 rd Ed. (Harcourt college publishers).
- Spectrometric identification of organic compounds R. M. Silverstein, F. X. Webster,
 Ed. John Wiley and Sons.
- 3. Spectroscopic methods in organic chemistry D. H. Williams and I. Flemming Mc Graw Hill.
- 4. Absorption spectroscopy of organic molecules V. M. Parikh
- 5. Nuclear Magnetic Resonance Basic Principles- Atta-Ur-Rehman, Springer- Verlag (1986).
- 6. One and Two dimensional NMR Spectroscopy- Atta-Ur-Rehman, Elsevier (1989).
- 7. Organic structure Analysis- Phillip Crews, Rodriguez, Jaspars, Oxford University Press (1998).
- 8. Organic structural spectroscopy- Joseph B. Lambert, Shurvell, Lightner, Cooks, Prentice-Hall (1998).
- 9. Organic structures from spectra- Field L. D., Kalman J.R. and Sternhell S. 4th Ed. John Wiley and sons Ltd.
- 10. NMR spectroscopy of Organic compounds. Jackmann and Sternhell S.
- 11. Spectroscopy: Donald L. Pavia, Gary M. Lampman.

SCT 303B – Advanced Topics in Industrial Chemistry-I

Credits-04 60 hr

UNIT-I 15hr

Name Reactions

Arndt-Eistert, Hunds-Diecker reaction, Baeyer-Villiager, Gabriel synthesis, Michael, Darzen, Prins, Henry, Hoffmann–Loffler–Freytag, Vilsmeier, Ene, , Mannich, Strecker amino acid synthesis. Bamford-Steven, Baylis-Hillmann, Corey-Fuchs Reaction, Julia Olefination, Mukaiyama aldol, Mitsunobu, Peterson olefination, Corey-Winter olefination, Shapiro, Ritter, Stille, Heck, Sonogashira, Suzuki, Duff, Chugaev, Petasis,. Ring closing metathesis (Grubb's metathesis), Aldol-Tishchenko reaction (Evans-Tishchenko reaction), Ugi, Passerini, Biginelli, Hantzsch condensation.

Unit-II 15hr

Mossbauer spectroscopy- Theory, isomer shift and quadrupole interaction, spectra of iron and tin compounds. Mossbauer spectrophotometer, applications. [Fe3(CO)12, Prussian blue, oxyhemecrythrin, tin halides, hexacyano ferrates, nitroprussides]

Nuclear Quadrapole Resonance Spectroscopy- Introduction, effect of magnetic field on the spectra, relation between electric field gradient and structure applications of NQR.

Unit-III 15hr

Standardization and quality control of different dosage form

Brief introduction to different dosage forms with the IP requirements Analytical methods for the following- Tablets (aspirin) additives used in tablet manufacture, capsules Rifampicin) Powders (Sodium benzoate), Solutions (saline NaCl) Suspensions(barium sulphate –limit test for impurity) Mouthwashes(Ointments (salicylic acid) and creams Dimethicone by IR) Injections (Mannitol) , ophthalmic preparations (sulphacteamine), Aerosols (salbutamol), Blood products and reporting protocols.

Unit-I:

Theory of Volumetric and Gravimetric Analysis:

15hr

Standard solutions Indicators, theory of indicators, types of titrations, Acid, base,

precipitation, Redox and complexometric titrations, Acid-base titrations in nonaqueous media , solvent characterisation , living effect , applications of non –aqueous titrations , MnO2 in pyrolusite, Na2Co3 + NaHCo3 and NaOH + Na2CO3

Mixture analysis, Gravimetric Analysis purity of the precipitate – Co precipitation's and post Post precipitations, precipitation from homogenous solution, organic precipitation

Reference Books

- 1. Fundamentals of Molecular Spectroscopy. By C N Banwell.
- 2. Electron Spin Resonance. By Assculiein.
- 3. Molecular Spectroscopy. By G M Barrow
- 4. Molecular Spectroscopy. By I N Levine. Wiley Interscience.
- 5. Basic Concept in Analytical chemistry, by S.M. Khopkar.
- 6. Spectroscopy (Atomic and Molecular) by G R Chatwal and S K Anand
- 7. Instrumental methods of chemical analysis by H. Kaur
- 8. F. J. Welcher: Standard methods of Chemical analysis, 6th Ed. Vol. I and II(D. Van Nostard Comp.)
- 9. I. M. Kolthoff: Treatise on Analytical Chemistry Vol. I & II
- F. D. Snell: Encyclopedia of industrial Chemical Analysis Vol. 1 to 20 (John Wiley)
- 11. Riech: Outline of Indutrial Chemistry.
- 12. K. H. Buchel: Chemistry of Pesticides (John Wiley)

OET 304A – Advanced Topics in Industrial Chemistry-II

Credits-04 60 hr

Unit I:

A)Analysis of Fertilizers - Sampling, sample preparation. Analysis of nitrogen, phosphrous and potassium. Nitrogen- urea nitrogen, Kjeldahl nitrogen method, Ammonia nitrogen; phosphrous- Total phosphrous. Alkalimetric ammonium molybdophosphate method, potassium - potassium by sodium tetraphenyl borate method.

B)Fuel analysis: Introduction to Solid, liquid and Gaseous fuel; Analysis of coal - Ultimate and Proximate analysis; Analysis of Liquid fuel-Aniline point, Flash point and Fire point; Octane number of Liquid; Determination of Calorific valve of Fuel by bomb Calorimeter; Orsat apparatus and its use in exhaust gas analysis. Lubricant analysis-cloud point and pour point, carbon residue, viscosity by Redwood method

Unit II:

A) Drug

Introduction; Pharmacokinetics-absorption, distribution, metabolism, excretion;

Pharmacodynamics-receptor, protein receptor, DNA as receptor; Concept of prodrug; Pharmacophore; LD_{50} and ED_{50} ; Structure activity relationship in drug- elucidation with sulpha drug; Synthesis of drug- chloroquine, Salbutamol, Ibuprofen ,methyldopa, Alprazolam, ciprofoxacin.

Unit III:

Formulation of Drug 15hr

Introduction; Need for the conversation of drug into medicine; Additives and their role; Classification of drug –Route-wise dosage forms, Solid dosage forms; solid dosage forms-Tablets, Capsule; liquid dosage forms-parenterals; liquid oral dosage forms- Syrups, suspension; Semi –solid dosage forms – ointments, creams.

Unit-IV:

A) Pharmacopoeial analysis of drugs

Introduction, Assay of drug-Analgesic drug; Analysis of pharmaceuticals using IP/B.P./U.S.P procedures.

B) Green Chemistry

Introduction, principles of green chemistry; examples of green chemistry reactions.

Books Recommended:

- 1.P.T. Aastae and J.C. Werner: Green Chemistry Theory and practical (Oxford Press 1998).
- 2. F.J. Welder: Standard Methods of chemicals analysis Vol III part A and B.
- 3. I.P./B.P and U.S.P. books latest edition
- 4. Burger: Medicinal chemistry (I.W.)
- 5. W.O. Foye: Principles of medicinal chemistry (L.E.)
- 6. Zechmeister: Progress in chemotherapy (C.H.)
- 7. Lendicer and Mitscher: The Organic Chemistry of drug synthesis

OET 304B- Advanced Organic Chemistry-I

Credit: 04 Hours: 60

UNIT-I (a) Methods of determining reaction mechanism:

(15)

Kinetic & non-kinetic methods: Hammett equation, & its modification. Taft equation.

(b) Free radical reactions:

Types of free radical reactions, detection by ESR, free radical substitution mechanism, mechanism at aromatic substrates, neighboring group assistance. Reactivity for aliphatic and aromatic substitution at a bridgehead. Reactivity in attacking radicals. The effect of solvent on reactivity. Allylic hydrogenation (NBS), Oxidation of aldehydes to carboxylic acids, auto-oxidation, coupling of alkynes and arylation of aromatic compounds by diazonium salt, Sandmeyers reaction. Free radical rearrangement, Hunsdiecker reaction.

UNIT-II Rearrangements

(15)

Pummerer, Payne, Eschenmoser fragmentation, Brook, Wagner-Meerwein, Wolf, Semipinacol, Epoxide rearrangement with lewis acid, Tiffeneau-Demjanov, von Richter, Wittig, Neber, Smiles, Fries, Curtius, Lossen, Schmidt, Steven, Hofmann, Iodolactonisation.

UNIT-III Name Reactions

15hrs

Darzen, Prins, Henry, Strecker amino acid synthesis. Bamford-Steven, Baylis-Hillmann, Corey-Fuchs Reaction, Julia Olefination, Mukaiyama aldol, Mitsunobu, Corey-Winter olefination, Shapiro, Ritter, Stille, Heck, Sonogashira, Suzuki, Duff, Chugaev, Petasis, McMurry reaction and Coupling. Ring closing metathesis (Grubb's metathesis), Aldol-Tishchenko reaction (Evans-Tishchenko reaction), Ugi, Passerini, Biginelli.

UNIT-IV Application of following reagents & reaction in synthesis. 15hrs

Complex metal hydrides, lithium dialkyl cuprate, Trimethyl silyl iodide, tributyl tin hydride, peracids, lead tetraacetate, PPA, Diazomethane, ozone, Hoffmann-Loffler-Fretag reactions, Selenium dioxide, periodic acid, Iodoisobenzyl diacetate.

References

- 1. A guide book to Mechanism in Organic Chemistry (Orient- Longmens)- Peter Sykes
- 2. Organic Reaction Mechanism (Benjamin)-R. Bresslow
- 3. Mechanism and Structure in Organic Chemistry(Holt Reinhartwinston)- B. S. Gould
- 4. Organic Chemistry (McGraw Hill)-Hendrikson, Cram and Hammond
- 5. Basic principles of Organic Chemistry (Benjamin) J. D. Roberts and M. C. Caserio.
- 6. Reactive intermediates in Organic Chemistry 9 Jojn Wiley) N. S. Issacs.
- 7. Organic reaction mechanism (Mc Graw Hill) R. K. Bansal
- 8. Advanced organic chemistry, part B:Reaction and synthesis by Francis A. Carey, Richard Y. Sandburg.
- 9. Organic Chemistry by Clayden, Greeves, Warren and Wothers.

HCT - 401 Chemical Industries

Credits-04 60 hr

Unit I: A)

A)Metallurgy Industry

15hr

Extraction and applications of metal alloys

- a) Iron and steel: Iron, steel alloy, tool steel, stainless steel.
- b) Aluminum

B)Cement Industry

Introduction; Classification and Manufacturing processes of Cement and Lime; Setting and Hardening process.

C)Glass Industry

Introduction; Physical and Chemical properties; Characteristics of glass; Raw material Manufacturing process of glass; Ceramic- Raw material, Manufacturing process of White ware, Glazing.

Unit II:

A) Paints and Pigments Industries

15hr

Paints- Introduction; Classification of paints; Constituents of paints; Formulation of paints; Mixing of paints; Manufacturing processes of paints; Failure of paints; Varnishes, Enamals, Emulsion paints- Constituents.

Pigment- Manufacturing processes of zinc oxide and titanium dioxide, properties and application

B) Dyes

Classification of dyes according to the mode of applications and according to the chemical constitution; Methods of preparation of commercial dyes of different classes with suitable examples; Typical manufacturing processes of dyes; Fluorescent brightening agents

Unit III:

Agrochemicals: 15hr

- a) Organo chlorine pesticides: BHC, Aldrin, Dialdrin, Endosulphan,
- b) Organo phosphorus pesticides: Malathion, monocrotophos, Dimethoate, chloropyriphos.
- c) Carbamates: Carbaryl, Bygon, Ziram, Zineb, Maneb.
- d) Insect pheromones and Repellants: Pheromone, general introduction and application in integrated pest management (no synthesis), Repellant: Survey and synthesis of following repellants: N,N Diethyl-3-methyl benzamide, N,N, Diethylenebenzamide, 2-ethyl-1,3, hexanediol, Butopytranexyl, Dimethylcarbamate, Dimethylpthalate

Unit IV:

Petrochemicals 15hr

Crude oil, Natural gas, Petroleum hydrocarbons- Types and source of crude oil; Refining various petroleum fractions- Thermal cracking, Recycle cracking, Thermal cracking of fuel; outline of chemicals derived from natural gases/ paraffin hydrocarbon-Ethylene, Propylene Butylenes, Benzene, Toluene.

Reference Books

- 1. F.A. Henglein: Chemical Technology (Pergamon)
- 2. R.W. Thomas & P.Farago: Industrial Chemistry (HEB)
- 3. R.N. Shreve: Chemicals Process Industrial (MGH)
- 4. Riegel's: Industrial Chemistry (Reinhold)
- 5. D.S.T: Perspectives in science and technology Vol I & II (Vilas)
- 6. W.H. Dennis: Foundation of iron and steel metallurgy (Elsevier)
- 7. Prakash G. More, Comprehensive Industrial Chemistry, Pragati Prakashan, Meerut (Uttar Pradesh)
- 8. Kirk R Smith: Biofuels: Air pollution and Health: A Global Review (Kluwer

Academic/Plenum publisher

9. Plant oil as fuels- Present state of science and future developments

Edited by N. Martini and J.S. Sebeli Springer Verlag 1998.

HCT – 402: Pollution Monitoring and Control

Credits-04 60 hr

Unit I:

A) Regulatory aspects

Environmental legislation -Water (prevention and control of pollution) Act 1974, Air (Prevention and control of pollution) Act 1981, its implication application and effectiveness in industrial pollution control, water quality management in India; Indian standards- IS – 2490, IS – 3360, IS – 3307 and IS – 2296; MINAS for- Sugar industries, Distilleries, Synthetic fiber industries, Oil refineries

B) Removal of phenolic residues

Sources of phenolic residues; Analytical treatment/Removal methods- Stream gas Stripping, Ion exchange, Solvent extraction, Oxidation method, Biological treatment.

Unit I:

A) Waste Water Treatment

Treatment of waste water:

- **b) Primary treatment-S**edimentation, Flocculation.
- c) Secondary treatment- Tricking filters, Activated sludge process, oxidation pond.
- d) Tertiary treatment- Ion-exchange, Electrodialysis, and Reverse osmosis.
- e) Advanced waste water treatment-Nitrogen and Phosphorus removal.

B) Air Pollution and its measurements

Nature of Industrial effluents- Gaseous and liquid effluents; Methods of gas analysis-Analysis of CO, SO₂, NO_x, H₂S, in the gaseous effluents. Methods of removal of pollutants from gaseous effluents- Particulate matter, Particle size analysis;

Unit III: 15hr

A) Removal of Heavy toxic metals

Chromium-control method; Removal method- Reduction Precipitation ,ion Exchange, Reverse osmosis, Lime coagulation and absoption; Mercury- Measurement of mercury, Removal of mercury from Gaseous streams, Removal of mercury from liquid streams, Ion exchange method

B) Polymer Recycling

Polymer recycling technologies- Melt processing, Chemical Conversation.

Unit IV:

A) Soil Pollution and analysis

Concept of Soil pollution; Sources, types of pollutants and pollution;

Analysis of soil: Moister, pH, total nitrogen, phosphorous, silica, lime, Magnesia, Manganese, sulfur & alkali salts.

B)Water Pollution and Analysis

Analysis of process waste water - free acids and bases, dissolved oxygen, inorganic compounds – chloride, fluoride, cyanide, SOx, POx, NOx, suspended solids.

Reference Books

- 1. S P Mahajan: Pollution control in process industry (J W).
- 2. J R Holmes: Refuse Recycling and recovery(JW)
- 3. M Sitting: Resources recovery recycling handbook and industrial waste (N D S).
- 4. J O Niagh: Sulphur in the environment Vol I & II (J W)
- 5. P S Milor: The industry EPA contribution (MGH)
- 6. R B Pojasele: Toxic and hazardous waste disposal Vol. I and II(AAS)
- 7. A K Dey: Environmental chemistry
- 8. W Handley: Industrial safety handbook.
- 9. J E Huheey: Inorganic Chemistry (1993)
- 10. A.C. Stern: Air pollution: Engineering control Vol (IV) A.P.
- 11. P.N. Cheremsioff and R.A. Young: Air pollution control and design handbook Vol I and II Dekkar.
- 12. Liptak: Air pollution
- 13. Wark & Warner: Air pollution origin and control
- 14. A.K. De: Environmental chemistry
- 15. S.M. Khopkar: Environmental pollution analysis
- 16. R.S. Ramalho: Introduction to waste water treatment process (A.P.0
- 17. M.J. Hammar: Water and waste water technology (J.W)

HCT-403 Nanotechnology and Instrumental Analysis

Credits-04 60 hr

Unit I:

A) Nanoscience and Nanocrystal Technology

15hr

Introduction, Possible application of nanotechnology for Nano device-Nano sensor (only introductory).

B) Synthesis and growth technique of Materials/Nanomaterial

Synthesis of solid state materials conventional methods- Electrodeposition, Spray Pyrolysis, Solgel, Hydrothermal synthesis, Chemical bath deposition, Chemical Vapor deposition CVD, Photo assisted CVD, plasma assisted CVD, Magnetron Sputtering; Crystal growth from vapors, melt and solutions; Preparation of ultra pure elements of Gallium, Indium and Germanium for semiconductors- Czochralski method. Zone refining; Preparation and purification of silicon,; Amorphous and Crystalline silicon.

Unit II:

Optical and electron microscopy:

15hr

SEM, TEM, AFM, and XPS Instrumentation and application.

Unit III:

Thermal Methods 15hr

Introduction to TGA; Instrumentation; Chemical change versus weight loss plots, TGA analysis, Use in characterization of raw materials, minerals, polymers, hydrate analysis.

Introduction to DTA; Instrumentation; Exothermic and Endothermic chemical and physical changes; DTA profile; Applications,

Introduction to DSC; Instrumentation; Applications.

Unit IV:

X-Ray Diffraction

15hr

Methods of production of x-rays; Properties of x-rays; Diffraction of x-rays; Bragg's Law; lattice and powder diffraction methods; Analysis of molecular structure by XRD

Problems

Reference Books

- 1. Z.Wite, R. Speight: Ultra purity (MDI)
- 2. F. A. Kroger: Chemistry of Imperfect Crystals
- 3. H. Gopanov: Optical and Electronic Properties of Nanocrystalline Materials
- 4. F.J. Welder: Standard Methods of chemicals analysis Vol III part A and B.
- 5. H.A. Strobel: Chemical Instrumentation (AW).
- 6. Willard, Meritt & Dean: Instrumental Methods of analysis (FWAP)
- F.D. Snell, Encyclopedia of Industrial: Chemical Inorganic analysis Vol.
 to 20 (J.W.)
- 8. Hillebrand, Llundell and Hoffman: Applied inorganic analysis (Interscience)
- 9. D.K. Chakrabarry: Solid state chemistry.

SCT – 404A Industrial Management and Material Balance

Credits-04 60 hr

Unit I

A) Environmental Management of Toxic and Hazardous Chemicals 15hr

Classification and segregation of Industrial chemicals Potentially explosive chemicals; Incompatible chemical; Pyrophoric chemical; Transportation of hazardous chemicals; Incineration of hazardous chemicals; Safety concept in Industry.

B) Small Scale Industries, R & D and Technology Transfer

Need and scope of Small Scale Industries, SSI registration, license, Incentives-Financial and Non-Finacial; Indian factory act-1948; FDA; Export –Import regulations.

Unit II:

A) R & D and Technology Transfer

15hr

Role of R & D; University-Industry interface; Patents; Technology transfer,

B) Pilot Plant Operation and Scale up

Pilot Plant- Introduction, Typical Research program undertaken to avoid risk.

C) Quality Control

Concept of quality control; Role of Quality Control; Government Standards - ISI, MINAS, Agmark, I.P., B.P., U.S.P; Control charts-Types of control chart, Preparation of Control charts - X-Bar Chart, R-Chart, p-Chart, C-chart; Application of Control chart, Sampling, Inspection.

Unit III:

A) Material Balance

15hr

Material Balance – Process classification; Integral Balances on Batch Processes; Material Balance Calculations- Flow Chart, Flow Chart Scaling and Basis of Calculation; Balances on multiple unit processes; Recycle and Bypass.

B) Energy Balance

Forms of energy; Kinetic and Potential energy; Energy Balances on closed systems; Energy Balances on open systems at steady state- Flow Work and Shaft Work.

Unit IV:

A) Material of Construction for Designing Equipment

15hr

Mechanical properties; Corrosion resistance; Plastics; Ceramics; Metal and alloys-stainless steel; Special material for food and pharmaceutical equipment; Protective coatings-Surface treatment to metals for corrosion resistance;.

B) Chemical reactors

Classification of chemical reactors

C)Energy Resources

Introduction to Conventional and Nonconventional energy resources; Fuel Cell-Hydrogen-oxygen fuel cell, Construction and Working.

D) Biofuels

Introduction; Types of Biofuels -Bioethanol, Biodiesel, Raw materials for the Synthesis of Biofuels; Manufacturing process of Bioethanol from molasses; Manufacturing process of Biodiesel; Biofuels and economy.

Reference Books:

- 1. R.R. Mukharjee: Element of Quality Control (Vanled books)
- 2. Industrial Organization & Engineering Economics-T.R.Banga
- 3. R.H. Lonter, N.C. Enrlok and H.E. Mottley: Quality for profit (IP)
- 4. W.N. Smith, E.G. Mayer and A.R. Hirsig: Industry R D Management ch 1, 3, 5, 10,
 - 11, 13, 14, 15, 18 (Marcel Dekker)
- 5. A.Gerstenfield: Effective management of R & D (AW)
- 6. N.N Singh: Scientific management of SSI (Lalwani)
- 7. Kirk R Smith: Biofuels: Air pollution and Health: A Global Review (Kluwer Academic/Plenum publisher

SCT – 404B Chemical Industries-II

Credits-04 60 hr

Unit I:

Phosphorus industries: Calcium phosphate, manufacture of phosphoric acid, single and triple super phosphate, baking powder and DAP.

Sulphur and Sulphuric acid: Mining and manufacture of sulphur and manufacture of sulphuric acid by contact process.

Nitrogen Industries: Manufacture of Urea, calcium cyanamide, ammonium nitrate, nitric acid.

Unit II: 15hr

Dairy Chemistry: Milk and milk products, composition and structure of milk, milk proteins, enzymes, vitamins, minerals, density and viscosity of milk, effect of heat on milk, milk processing, basic milk categories, butter, ghee and clarified butter.

Leather Chemistry: Introduction, constituents of animal skin, manufacture and preparation of hides, cleaning, soaking, limiting and degreasing, finishing and sharing, tanning; leather, vegetable, chrome, tanning effluents; pollution and control.

Unit – III 15 Hrs

Food Chemistry;Classification, chemical composition and nutritional value of common food stuffs,properties of foods, food preservation and processing, food deterioration, methods of preservation and processing by heat, cold, chill storage, deep freezing, drying, concentration, fermentation, and radiation. Food quality; senory evaluation, objective methods, non-nutritional constituents and food safety.

Unit – IV 15 Hrs

Metal finish technology: Electro refining of metals, electroplating of nickel, chromium, copper, cadmium, silver and Gold, surface treatment technology, surface coats. Introduction, Electrodeposition, electroplating(Factors affecting, requirements and applications), hot dipping, metal cladding, immersion plating, metal spraying, vapour deposition and chemical and organic coating.

Chloralkali Industries: Soda Ash, Caustic Soda, Chlorine

Recommended Books

- 1. Lowenheim F A (1974) Modern Electroplating III Ed Chapman & Hall, Landon.
- 2. Gable, D: Principal of metal Treatment and protection. Pergamon, Press Oxford (1978)
- 3. G.A. Keneth: Electroplating for Engineering's A Hand Book IIIrd Edn Van Nastrad Reinbold Co London
- 4. F A Lowinbein: Modern Electroplating, Electroplating Publication New Jersey
- 6. R.R.Iash: afromulary of paints and other coating Vol. I
- 7. J.D. Gilchrist: Extraction Metallurgy (Pergamon)
- 8. S.D. Shukla & G N Pandey: A text book of chemical technology Vol. 1
- 9. F A. Henglein: Chemical Technology (Pergamon)
- 10. L. W. Aurand, A. E. Woods, Food Chemistry, AVI Publishing Inc.
- 11. L. H. Mayer, Food Chemistry, Affiliated East-West Press Ltd., New Delhi.
- 12. N. Shakuntala Manay, M. Shadakhsara Swamy, Foods-Facts and Principles.
- 13. John M. deMan, Principles of Food Chemistry.

Practical Course Semester III

Note: Any other relevant experiments may be added

HCP-VA INDUSTRIAL ORGANIC CHEMISTRY

- 1. Preparation of p-nitroso N N dimethyl aniline.
- 2. Preparation of benzyl acetate.
- 3. Preparation of benzanilide from benzophenone. (Beckman Rearrangement)
- 4. Estimation of sulphur,
- 5. Estimation of Nitrogen by Kheldhah method.
- 5. Preparation of Nitrophenol from Phenol
- 6. Preparation of Benzyl alchol and benzoic acid from Benzaldehyde.(Cannizaro Reaction)
- 7. Preparation of β -hydroxynaphthaldehyde from β -naphthol (Reimer-Tiemann Reaction).
- 8. Preparation, purification and assay of aspirin.

HCP-VB Spectral Analysis

- 1. Interpretation of IR spectrum with reference to stretching vibration C=N, C=O, N-, M-O
- 2. Interpretation of NMR and CMR spectrum with reference to calculation of chemical Shifts and general comments.

Note: Any other relevant experiments may be added

SCP-VIA Industrial Physical Chemistry

- 1. To determine the heat of solution of benzoic acid.
- 2. To determine heat of solution of NaCl, KCl, BaCl₂.
- 3. Determine the formula of the complex formed between cupric ion and ammonia by distribution method
- 4. Determine the pKa values of weak dibasic acid pH metrically.
- 5. To determine the critical micelle concentration of sodium lauryl sulphate in aqueous solution conductometry.
- 6. Determine the E₀ value of Ag/AgI electrode and the solubility product of PbI₂ potentiometrically.
- 7. To determine pK value of methyl red indicator at room temperature spectrophotometrically.

- 8. To determine half wave potential of a given ion using half height method, differential method and wave equation method.(Polarography)
- 9. To estimate the amount of D-Glucose in given solution polarimetrically.
- 10. To study the Hydrolysis of ethyl acetate in presence of sodium hydroxide.

Note: Any other relevant experiments may be added

OEP-VIB INDUSTRIAL INORGANIC CHEMISTRY

- 1. Analysis of commercial caustic soda.
- 2. Preparation of potash alum from aluminum metal.
- 3. Preparation of copper ferrite.
- 4. Analysis of copper ferrite
- 5. To estimate phosphoric acid in cola drink by molybdenum blue method.
- 6.Determination of amount of Zinc from the given sample solution by Nephelometric/Turbidimetric titration using standard solution of Ba (NO₃)₂ or Pb (NO₃)₂.
- 7, Estimation of purity of a given azo dye by colorometry.
- 8. Determine the amount of Cobalt in given unknown sample by colorimetric method.
- 9. Determination of Magnesium in talcum Powder.

10. Isolation of Piperine by Soxhlet extractor.

OEP-VIC INDUSTRIAL INORGANIC CHEMISTRY

- 1. To determine of capacity of cation exchange resin.
- 2. To determine of capacity of anion exchange resin.
- 3. To determine the influence of surface on rate of corrosion Kinetics of corrosion I
- 4. To determine the influence of surface on rate of corrosion Kinetics of corrosion II
- 5. Estimate the amount of Iron in given unknown sample by colorimetric method.
- 6. Preparation of chrome alum.
- 7. Estimate the amount of chlorine from bleaching powder
- 8. Prepare aluminum as 8 hydroxy quinolate.
- 9. Preparation of nickel oxide.

Note: Any other relevant experiments may be added

Reference Books:

- 1. Vogel's textbook of Quantitative Inorganic analysis
- 2.A.J.E. Welch, Inorganic Preparations, George Allen and Unwin Ltd.
- 3.W.G. Palmer, Experimental Inorganic Chemistry, Cambridge Press, 1965.
- 4.M.A. Malati Experimental Inorganic /Physical Chemistry, Harvard Publishing Chichester.
- 5. A text book of Practical Organic Chemistry A. I. Vogel
- 6. Practical Chemistry Mann and Saunders.
- 7. A Handbook of quantitative and qualitative analysis H. T. Clarke.
- 8.Organic Synthesis collective volumes Gillman and Batt.
- 9. Laboratory experiments in Organic chemistry-Arun Sethi
- 10. Findlay's Practical Physical Chemistry Revised by J.A. Kitchner (V Edition)
- 11. Experimental Physical Chemistry F. Daniels and J. Williams
- 12. Experimental Physical Chemistry R.C. Das and B. Behera

Practical Course Semester IV

HCP-VIIA Industrial Organic Chemistry

- 1. Preparation of sulphanilic acid.
- 2. Preparation of p-amino benzoic acid.
- 3. Preparation of p- nitroaniline from acetanilide.
- 4. Preparation of phenyl benzoate.
- 5. Preparation of paracetamol.
- 6. Pinacole-Pinacolone Rearrangement.
- 7. Preparation of phthaliamide from phthallic anhydride.
- 8. Estimation of sodium benzoate/sodium metabisulphite. boric acid and salicylic acid in food.
- 9. Isolation of casein from milk.
- 10. Preparation of p- Iodonitrobenzene by Sandmeyer reaction.
- 11. Preparation of p- chloro nitrobenzene by Sandmeyer reaction.
- 12. Estimation of Sulphur by Messenger test.

Note: Any other relevant experiments may be added

HCP-VIIB Industrial Inorganic Chemistry

- 1. Estimate the amount of calcium from plaster of paris.
- 2. Determine the amount of Chromium and Nickel from given stainless-steel alloy.
- 3. Preparation of Zinc ferrite.
- 4. Analysis of Cement
- 6. X-ray powder diffraction analysis of cubic compound
- 7. Determination of moisture content in food/drug sample by Karl Fisher reagents.
- 8. Estimation of various transition elements like Zn/Ni/Co/Cd/Al from various commercial samples by complexometric titrations on potentiometer by using mercury electrode
- 9. Analysis of iodized table salt.
- 10. Estimation of Na, K and Li individually by Flame Photometry.
- 11. Analysis of Zinc Ferrite.

Note: Any other relevant experiments may be added

SCP-VIIIA Industrial Physical Chemistry

- 1. Determine the acidic and basic dissociation constant of an amino acid and hence determine the isoelectric point of acid pH metrically.
- 2. To determine the specific refraction of given mixture of liquid and hence find out unknown concentration of mixture.
- 3. Investigate the autocatalytic reaction between potassium permangnate and oxalic acid.
- 4. To determine the latent heat of fusion a given solid naphthalene in toluene
- 5. Study of effect of ionic strength on the reaction between persulphate and iodide by visual method.
- 6. To determine the equivalent conductance at infinite dilution of strong electrolyte and weak acid by Kohlrausch law and dissociation constant of weak acid Conductometry.
- 7. To determine the molecular weight and state of benzoic acid in benzene by cryoscopic method.
- 8. to determine the molecular weight and state of acetic acid in benzene Cryoscopy.
- 9. To determine stoichiometry & stability constant of ferric Sulphosalicylic acid/salicylic acid complex by Job's Method and mole ratio method spectrophotometrically.
- 10.To determine equilibrium constant of reaction $KI + I_2 \longrightarrow KI_3$ Spectrophotometrically.
- 11.Determination of unknown concentration of Cd ⁺² / Zn⁺² ion in the given solution. by standard addition method.(Polarography)
- 12. Estimation of various transition elements like Zn/Ni/Co/Cd/Al from various commercial samples by complexometric titrations on potentiometer by using mercury electrode
- 13. Analysis of malathion by colorometry.

Note: Any other relevant experiments may be added HCMP-VIIIB Major Research Project/Inplant Training

Reference Books:

- 1. Findlay's Practical Physical Chemistry Revised by J.A. Kitchner (V Edition)
- 2. Experimental Physical Chemistry F. Daniels and J. Williams
- 3. Experimental Physical Chemistry R.C. Das and B. Behera
- 4. Vogel's textbook of Quantitative Inorganic analysis
- 5. A.J.E. Welch, Inorganic Preparations, George Allen and Unwin Ltd.
- 6. W.G. Palmer, Experimental Inorganic Chemistry, Cambridge Press, 1965.
- 7. M.A. Malati Experimental Inorganic /Physical Chemistry, Harvard Publishing Chichester.
- 8. A text book of Practical Organic Chemistry A. I. Vogel
- 9. Practical Chemistry Mann and Saunders.
- 10. A Handbook of quantitative and qualitative analysis H. T. Clarke.
- 11. Organic Synthesis collective volumes Gillman and Batt.
- 12. Laboratory experiments in Organic chemistry-Arun Sethi